

BOEN Oak Chalet / Chaletino

Gradings



	<i>Nature</i>	<i>Traditional</i>	<i>Canyon</i>
Sound sapwood	-	allowed, not bright	allowed, all colours
Knots, sound and intergrown	< 5 cm	no limit	no limit
Knots, filled	< 3 cm	< 10 cm, big knots filled with insertion, limited amount of bigger knots	< 10 cm, big knots filled with insertion
Knots, cracked and filled	< 3 cm	no limit in size, limited amount	no limit
„Cat spots“	x	x	x
Slope of grain	x	x	x
Colour variation	light	strong	strong
White stripes (moonrings)	x	x	x
Medullary ray, mirrors	x	x	x
Splits, filled with putty	< 10 cm x 4 mm	< 40 cm x 8 mm, limited amount	< 40 cm x 8 mm
Windshake	-	-	x
Bark pockets	-	x	x
Biodeteration / wormholes	for all gradings: very rare, max. 3 per board		
Stick marks	-	-	x

* According to EN 13489, 3% of the strips in a batch may be from other classes